



STANDARD SPECIFICATION – TRANSMISSION OVERHAUL

The following must be done as standard in the transmission overhaul process, but not limited to the below:

No	Standard Requirement
1	Strip Clean and Assemble the Transmission
2	New Complete Bearing Kit
3	New Full Repair Kit
4	New Internal Harness
5	New Solenoid Set
6	New Speed Sensors x 2
7	New Output Sensor x 1
8	New Retarder Solenoid
9	New Filter Kit
10	New Dipstick
11	New Breather
12	New Oil Pump Assembly
13	New Spring Set
14	New Pin Set
15	New Tube Guide Set
16	Recondition the Valve Body
17	Recondition Torque Converter Complete
17.1	New Torque Converter Steel Plates x 2 (3 mm)
17.2	New Torque Converter Friction Plates x 2
17.3	New Torque Converter Seal Kit
17.4	New Torque Converter Bearings x 2
18	Supply 37 Litres ECO-FLUID as per ZF Specification
19	Dynamometer Test the Transmission as per ZF Specification
20	Remove and Refit Transmission
21	Supply and Fit New Flex Plates
22	Clean the Heat Exchanger Ultrasonic – Replace if Flow-Test Not as per OEM Specification
23	Fit New Heat Exchanger Cooling Pipes
24	Recondition Propeller Shaft Complete
25	12-Months Unlimited Kilometre Warranty from Date of Invoice

Supplier Signature

Supplier Name

Date